Proven by strength tests



Bowl Impact Test

Test is performed according to the standards below: DIN 52295 / Testing of glass - Pendulum impact test EN 12980:2000 / Materials and articles in contact with foodstuffs. Non-metallic articles for catering and industrial use. Method of test for the determination of impact resistance.



Stem Impact Test

Test is performed according to the standards below: DIN 52295 / Testing of glass - Pendulum impact test EN 12980:2000 / Materials and articles in contact with foodstuffs. Non-metallic articles for caterina and industrial use. Method of test for the determination of impact resistance.



Glass is released for a free fall from the

(In-house method):

height of 28 cm.



(In house method): Up to 13° Glass is bent at a certain angle from the top of the bowl keeping the stem fixed.

Dishwasher Safety Test up to 2.000 cycles

DIN 10511 "commercial dishwashing with glass washing machines - hygiene requirements, type testing"
Water hardness: 0-1 dH | Temperature of detergent tank: 55 °C | Temperature of rinse agent: 65 °C Contact time per cycle: 120s | Detergent: Industrial type, pH < 12,6

Stem Zero (ION)

Some look tough but are so fragile. Some look fragile but tougher than any other...

The mechanical properties of glass, that is to say the characteristics that determine its behaviour under stress, are strictly related to the amount, depth, and the distribution of any surface flaws that may exist. They are the most important features of glass and can determine its overall use. Any micro-cracks cause the glass to present what we call 'poor mechanical behaviour'.

That's to say, they cause the glass to crack.

Studies on the mechanical strengthening of glass show that suppressing such micro cracks can be achieved by introducing compressive stress on glass surface.

This limits the generation and propagation of cracks. Using this knowledge, handmade STEMZERO collection is strengthened by employing a special 'surface modification technology', based on an ionexchange process. Larger ions are incorporated to the glass' surface structure, replacing the smaller ions which cause strains, thus increasing the strength of the glass by forming 'a compressive stress'.





32027 - 1101744 32027 - 1101733 (set of 2)

(h) 🖭

32030 - 1101746 32030 - 1101735 (set of 2)

(h) 🖭

H: 242 mm. 9 1/2" T: 82 mm. 3 1/4" 450 cc. 15 3/4 oz.



Delicate White Wine

(h) (∞)

32029 - 1101745 32029 - 1101734 (set of 2)

32018 - 1101739 32018 - 1101728 (set of 2) (h) (w)

H: 257 mm. 10" T: 62 mm. 2 2/4" 300 cc. 10 2/4 oz.

Champagne

22365 - 1101736 (set of 2)

(h) №



(h) (e)

H: 249 mm. 9 3/4" T: 122 mm. 4 3/4" 1000 cc. 35 1/4 oz

(h) № H: 236 mm. 9 1/4" T: 110 mm. 4 1/4" 700 cc. 24 3/4 oz.

(h) (≥)

h Handmade Lead Free lon Shielding Technology



H: 260 mm. 10 1/4" T: 69 mm. 2 3/4" 300 cc. 10 2/4 oz.

NUDECOZUM-2018-0011-STEM ZERO LANSMAN CALISMALARI2.indd



Introducing Stem Zero made with our 'Ion Shielding Technology'.

Making it the world's toughest, yet finest lead free crystal glass. You could say it is beautifully strong.









nudeglass.com

fyo/nudeglass

NUDECOZUM-2018-0011-STEM ZERO LANSMAN CALISMALARI2.indd 2